

EMR-3008K ϕ 2.0mm Drilling Application (SUS304)

Motor Spindle EMR-3008K/E3000
 Machine Sodick MC (MC430L)
 Tools Nachi ϕ 2.0 Carbide Drill
 Aqua Drill Regular AQDR ϕ 2.0
 Work Stainless Steel SUS304
 Drilling Φ 2.0 $\times$ 4.0L Blind hole
 Coolant Non-water-soluble cutting oil
 Drilling Condition

	Nachi	NAKANISHI
Cutting Speed [m/min]	57	50
Spindle Speed [min ⁻¹]	9,000	8,000
Feed Rate[mm/rev]	0.044	0.01
Feed [mm/min]	400	80
Step	—	0.4
E3000 Controller load meter	—	Continuous duty operation

0.2 times


