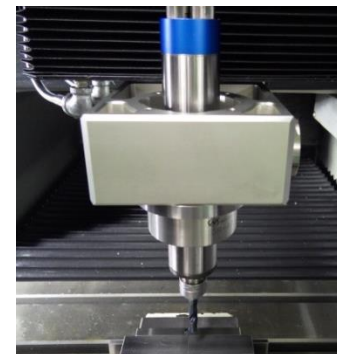
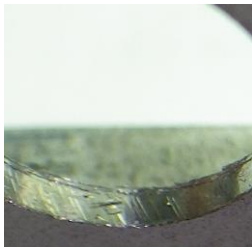


BMS-4020 ϕ 8.0mm Drilling Application (S45C)

Motor Spindle BMS-4020
Machine Sodick MC (MC430L)
Tools OSG ϕ 8.0 Carbide drill AD-2D ϕ 8.0
 Nachi ϕ 8.0 three-flute carbide end mill
 GSX30800C-1.5D
Work Carbon steel (S45C)
Drilling t1mm through hole
Coolant Non-water-soluble cutting oil



	Upper side	Back side	Finishing Surface
Drill 150m/min 6,000min ⁻¹ 0.017mm/rev 100mm/min 5 Load meter lighting			
End mill 201m/min 8,000min ⁻¹ 0.125mm/rev 100mm/min 4 Load meter lighting	